

Certificate of Conformity of Factory Production Control

This certificate is issued to:

Manufacturer: **GRUPO IDESA**
Parque Científico Tecnológico, Edificio Félix Herreros,
Calle Profesor Potter Nº 105. 33203, Gijón, España

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Execution of steel structural components up to execution class EXC-4
Thermal cutting of constituent products up to execution class EXC-4

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

EN 1090-1:2009+A1:2011 Execution of Steel Structures and Aluminium Structures - Part 1:
Requirements for conformity assessment of structural components

under system 2+, are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

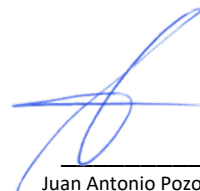
Certificate No: 0094/CPR/MAD/20130016 ENG*

Original Approval: 31 December 2020

Current Certificate: 04 June 2023

Expiry Date: 04 June 2026

LRQA Inspection Iberia, S.A. Notified Body 0094


Juan Antonio Pozo – Decision maker of LRQA

(*) This certificate transfers LRV Ltd (UK NoBo 0038) certificate No 0038/CPR/MAD/20130016 ENG issued on 05 June 2012 which is now under the responsibility of EU Notified Body No 0094.



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Certificate of Conformity of Factory Production Control No.:
0094/CPR/ MAD/20130016 ENG Schedule

Manufacturer: **GRUPO IDESA**
Parque Científico Tecnológico, Edificio Félix Herreros,
Calle Profesor Potter Nº 105. 33203, Gijón, España

Manufacturing plants	
Ingeniería y Diseño Europeo, S.A. (IDES A) Parque Científico Tecnológico, Calle Profesor Potter nº 105. Gijón – Asturias - España	
IDES A Parque Empresarial Principado de Asturias. Parcela 9-33400 Avilés – Asturias - España	
IDES A FABRICATION, S.A. (IDEFAB) Parque Empresarial principado de Asturias. Metalúrgicos 14-33400 Avilés – Asturias - España	
IDES A PORT Avda Conde Guadalhorce, 73- 33400 Avilés, Asturias - España	
Product	Product standard (s)
Execution of steel structural components	EN 1090-1:2009+A1:2011
Thermal cutting of constituent products	EN 1090:2:2018
Production Range	
Cutting, shaping/forming, holling/ drilling, heat treatment and welding.	
Exclusions	
Design and mechanical fastening	
Parent material group (ISO/TR 15608):	Welding process (ISO 4063)
Sedes: IDESA / IDEFAB	
Carbon Steel Groups: 1, 2 y 3 Thickness: up to 200 mm	111, 121, 122, 125, 141, 142, 143, 135, 136, 783
Stainless Steel Group 8 Thickness: up to 150 mm	
Nickel alloy steel Group 9 Thickness: up to 150 mm	
Sede: IDESA PORT	
Execution: Carbon Steel Groups: 1 (up to: yield strength 420) Thickness: up to 140 mm	135, 136, 138
Thermal cutting: Carbon Steel Groups: 1 (up to: yield strength 355) Espesor: 140 mm
CE marking method: 3a	Execution class: EXC-4



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Schedule Issue: 03

Date of Schedule Issue: 04 June 2023

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